# 10 Key points to increase weaned piglets / sow - year

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#### **SUMARY**

- During this talk, 10 critical points to try to increase productivity at the sow unit will be discussed.
- It will be seen that with the genetics from nowadays, which are highly prolific, the biggest productive margin is localized at all the factors involved in weaning more piglets per farrowed sow:
- 1. ¿When are we breeding our gilts for the first time? Age and weight at first service.
- 2. ¿At how many days are we weaning? 21 vs 28 days.
- 3. Methods to increase efficiency when checking oestrus and breeding sows.
- 4. ¿Which feeding program are we following?
- 5. ¿How are we placing pregnant sows in pens?
- 6. ¿How much time are we losing when sows are losing pregnancy?
- 7. ¿Do we really know the real productive potential of our sows?
- 8. ¿It's usefull to induce the farrowing of our sows?
- 9. The key point: Management during first 3-4 days of live.
- 10. ¿Do we know how to do nurse sows?

#### **INTRODUCTION**

To find a good recipe for crisis time, the solution it's quite easy to explain, but more difficult to put into practice.

I can only imagine 2 options:

Increase productivity. Decrease costs.

During this speak we will check some critical management points in the sow unit, pondering them over a productive point of view.

# ¿Where is the main edge of productive benefit?

Length of reproductive cycle (weaning 21days) = **20 weeks** 

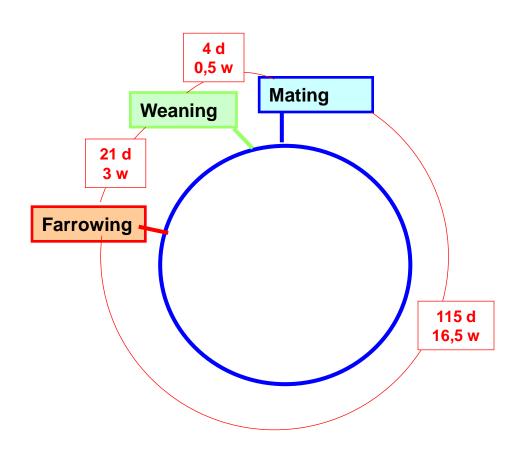
Weaned piglets / sow: 10

To get 1weaned piglet = 2 weeks time investment

1 return at 21 days = Loose 1,5 piglets

If we wean 1,5 piglets more (11,5) → We could have a 100% of returns at 21 days and keep the same productivity

1,5 piglets = 100% Returns
Loosing 0,15 weaned / sow =
Increase 10% repturns at 21 days



# ¿Where is the main edge of productive benefit?

If we increase 0,15 piglets weaned / farrowing, we compensate a 10% returns at 21 days.

Lots of times we plain an increase of returns at 21 days from a 10% to a 20%.

...and it's to plain...

But, lots of times we don't plain so much when weaning a batch at 9,8 piglets / sow when usually we where weaning at 10,1.

... And we are loosing the double!!!!

In the case of weaned piglets, even we round off and we forget decimals. It's not the same to wean "around 10,5" than at 10,36!

In farms that are starting to have a good productivity, the main improvement edge is usually number of weaned piglets / sow.

# Objective: Maximize weaned no

**Objective 1: Maximize prolificacy** 

"The first step to wean a lot, is to farrow a lot". (very clever...)

# Actual genetics are more prolific every day.

Table 1 607 farms	Total born / sow -year	Total born / farrowing
Top 5 %	35.33	14.53
Top 10 %	34.55	14.20
Top 25%	33.16	13.73
Top 50%	31.90	13.27
All farms	29.85	12.69

Swine Management Services' farm benchmarking database 2009 (USA)

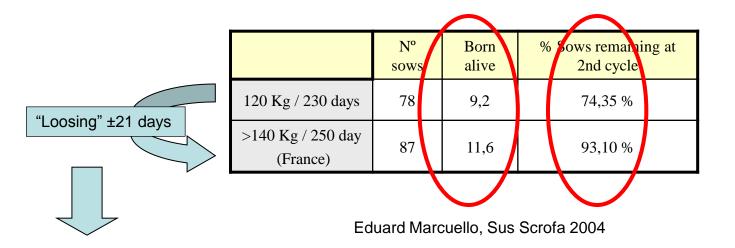
To get an elevated no of total born is vital: It has a great impact on the cost of the weaned piglet.

Then we have to know how to wean them: "Bring me piglets, as more as better, I will manage with them" (Miquel Forcadell, "SAT La Vall" manager, 8000 sows. He is the "Rossi" of piglets)

# **Objective 1: Maximize prolificacy**

The first step to get a lot of total born is doing a good job with the replacement stock.

#### Problem 1: Gilts, ¿When do we breed them?



21 days = 1,5 piglets

If the gilt farrows and weans (she or another sow) 1,5 piglets more, the higher time invested is compensated.



#### "Rebound effect":

- Higher % sows remaining in the farm:
  Replacement is reduced.
- Higher prolificacy an fertility at latter cycles.

# **Objetivo 1: Maximize prolificacy**

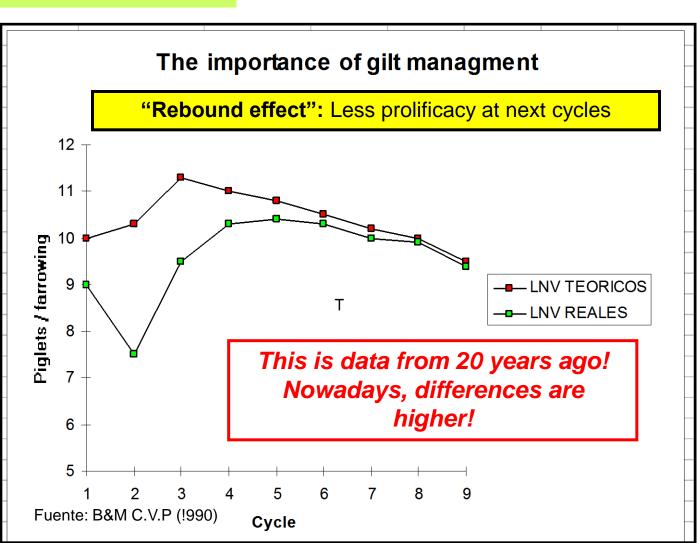
When gilts are breeded at a short age and weight...

#### Problem 1: Gilts, ¿When do we breed them?

- Gilts: Are the 20% of the farm.
- If we give them 21 days more = ↑20% returns at 21d.

As 0,15 weaned / sow = 10% returns

→ Increasing weaned piglets in 0,30 for all the sows, lost of time is compensated.

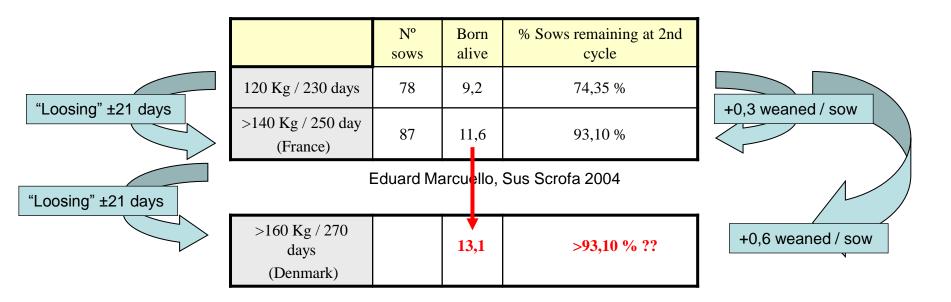


# **Objective 1: Maximize prolificacy**

The first step to get a lot of total born is doing a good job with the replacement stock.

#### Problem 1: Gilts, ¿When do we breed them?

¿Danish system?: 160 Kg / 270 days



21 days = 1,5 piglets

If the gilt farrows and weans (she or another sow) 1,5 piglets more, the higher time invested is compensated.



#### "Rebound effect":

- Higher % sows remaining in the farm:
  Replacement is reduced.
- Higher prolificacy an fertility at latter cycles.

**Objective 1: Maximize prolificacy** 

Second step to get a high born number is to do a good job during lactation.

Problem 2: Multiparous ¿When do we wean them?

From a productive point of view...

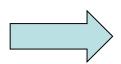
Reproductive cycle length (weaning at 21 days) = **20 weeks** 

Reproductive cycle length (weaning at 28 days) = **21 weeks** 

Increasing 1 week the cycle = losing 1 part of 20 = 5%



If we were weaning 10 piglets, increasing it in 0,5 (10,5), the lost due to a slower farrowing rotation is compensated

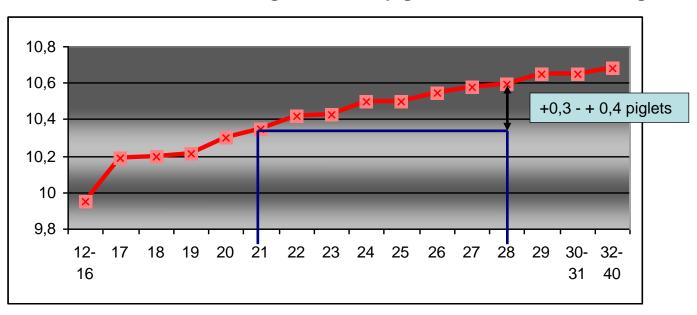


Weaning  $\frac{1}{2}$  piglet more per sow is the same as reducing in 1 week the reproductive cycle of all the sows in the farm.

We could "stop" all the weaned sow during 1 week using altrenogest and we would reach the same productivity.

¿Would they farrow and wean 0,5 piglets more afterwards?

#### Relation between lactation length and total piglets born at next farrowing

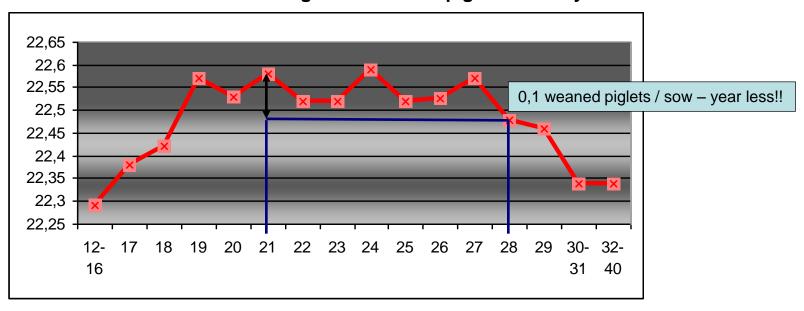


Fuente: Vidal, J., et al. (2001)

Average veaning age	21,5	27,5	
Number of weaning	15 592	30.778	
Toral born / sow	11,88	12,42	
Fuente: Martín, M.A. (2004) +0.54 lechones			

This are total born!
Afterwards we need to get them alive and wean them!

#### Relation between lactation length and weaned piglets / sow - year



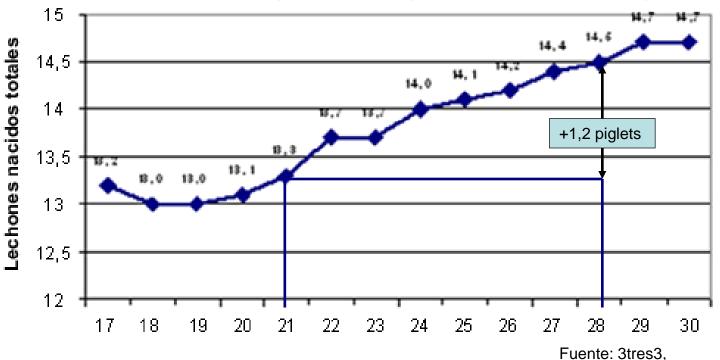
Fuente: Vidal, J., et al. (2001)

That's what happens when we are not able to achieve +0,5 extra piglets per weaned sow...

We need to take into account...

- The data from Vidal is from 10 years ago!
- Nowadays, with hiperprolific sows, differences are greater.

#### Relation between lactation length and total piglets born at next farrowing (june 2009)



Días de lactación anterior

J. Barceló

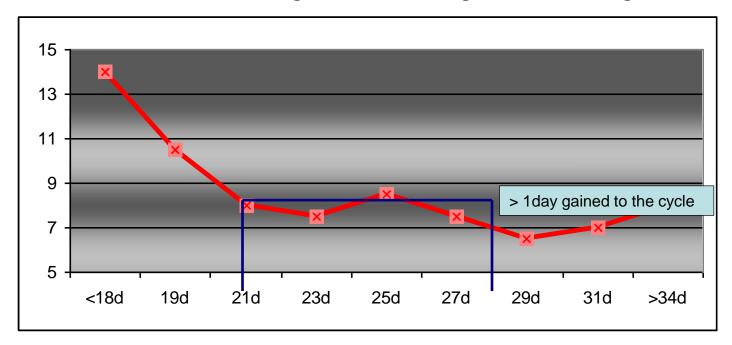
J. Oliva. CEFU SA

22.000 sows, studied during 2 years
Average results from 10 big sow units (1.000 a 3.000 sows)
Total farrowings analized: 97.551

We need to take into account...

- The data from Vidal is from 10 years ago!
- Nowadays, with hiperprolific sows, differences are greater.
- "Rebound" effect:
  - Shorter Weaning Oestrus interval
  - Higher fertility

#### Relation between lactation length and the weaning to fertile breeding interval



Fuente: Le Cozler, et al (1997)

# Problema 2: Multíparas, ¿A qué edad destetamos?

Desde el punto de vista económico...

Suponiendo que logramos la misma productividad por cerda...

+25%

Destete 21 días Peso medio: 6,5 Kg Destete 28 días Peso medio: 8 Kg

#### Pienso extra lechones

- Ingesta / dia ± 140g x 7 días = 1 Kg.
- +1 Kg pienso = 1 Kg GMD si IT=1
- Coste 1 € /Kg = +1 € / lechón
- - 0,5 Kg peso

#### Pienso extra cerdas

- +8 Kg/día x 7 días pienso lactación.
- Coste 0,28 € / Kg = 15,68 € / cerda
- + 1,56 € / lechón
- + 0,56 € / lechón diferencia

#### Menor espacio maternidad

- Rotación 4 semanas: 13 partos / plaza-año = 130 lechones / año
- Amortización 15 años = 130 x 15 = 1950 lechones
- coste plaza maternidad: 1500 €
- coste / lechón = 0,77 € / lechón

# Espacio extra maternidad

- Rotación 5 semanas: Se necesitan
  25% de plazas más para producir los mismos lechones.
- Coste / lechón = 0,96 € / lechón
- + 0,19 € / lechón diferencia

# Problema 2: Multíparas, ¿A qué edad destetamos?

Desde el punto de vista económico...

# Suponiendo que logramos la misma productividad por cerda

+20%

+20%

Destete 21 días Peso medio: 6,5 Kg Destete 28 días Peso medio: 8 Kg

#### Espacio extra transición

Rotación 6 semanas: lechón 20 Kg

Menos espacio transición

- Rotación 5 semanas: lechón 20 Kg
- 10,4 vueltas / año
- Amortización 15 años: 156 vueltas
- Coste por plaza destete: 120 €
- 120 / 156 = **0**,**77 € / lechón**

• Coste / lechón = 0,93 € / lechón

• + 0,16 € / lechón

**TOTAL:** + 0,16 €

TOTAL: - 0,5 Kg / lechón

**TOTAL:** + 0,75 €

# Problema 2: Multíparas, ¿A qué edad destetamos?

Desde el punto de vista económico...

#### Suponiendo que logramos la misma productividad por cerda

Destete 21 días Peso medio: 6,5 Kg Destete 28 días Peso medio: 8 Kg

#### Otros:

# Más gasto calefacción y ventilación al destete

Consumo energía (SIP Consultors): 0,7-0,8 € / lechón (6 sem. estancia)

- → 0,125 € / lechón semana??
- → Gasto mayor al principio: 0,3 € / lechón??

#### **Necesidad instalaciones mejores**

# Más problemas sanitarios??

- + bajas
- + gasto medicamentos

#### Otros:

# Más gasto calefacción y ventilación en maternidad

Consumo energía (SIP Consultors): 1 € / lechón (4 sem. estancia)

- → 0,25 € / lechón semana??
- → Gasto menor al final: 0,1 € / lechón??

Más margen para hacer nodrizas sin destetar lechones justos de días y peso.

#### If we suppose that the same productivity will be achieved

Weaning at 21 days
Average weight: 6,5 Kg



If we reduce to much productivity when weaning at 28 days. ¿Till where? More counts need to be done

It gains benefits with low prolific sows or with lack of profit of hiperprolific ones (bad management / bad facilities)

...Or if sows are already farrowing a lot of piglets, even being weaned at 21 days...

Weaning at 28 days
Average weight: 8 Kg

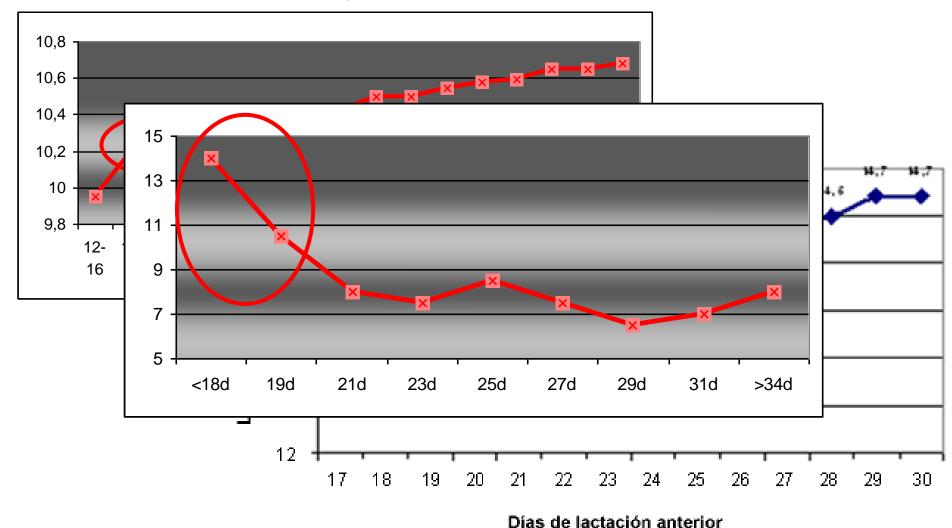


If we are able to maintain or increase the same productivity per sow as weaning at 21 days.

With hiperprolific sows and a good management this is very probable

If we have bad weaning facilities and / or sanitary problems

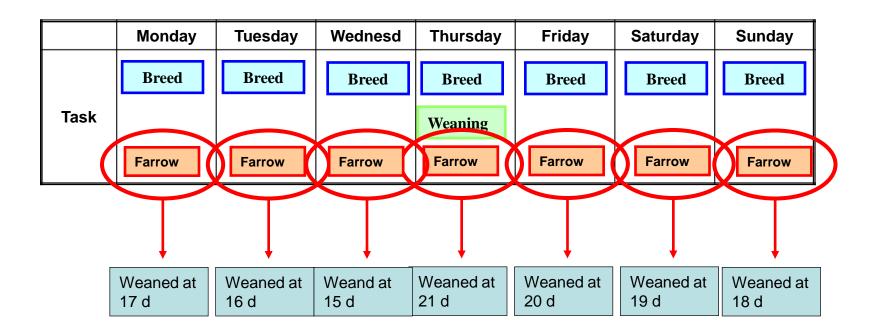
We can discuss if its better to wean at 21 or 28 days, but what's quite clear is that we don't have to wean under 21 days.

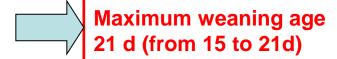


#### ¿How do we do it?

**Example:** Wean-breed time = 4 days, gestation length = 115 days, only one weaning day / week in thursday, farrowing room rotation = 4 weeks

- Monday breedings → Thursday farrowings
- ullet Tuesday breedings o Friday farrowings
- Wednesday breedings → Saturday farrowings
- Thursday breedings → Sunday farrowings
- Friday to Sunday breedings → Monday to Wednesday farrowings





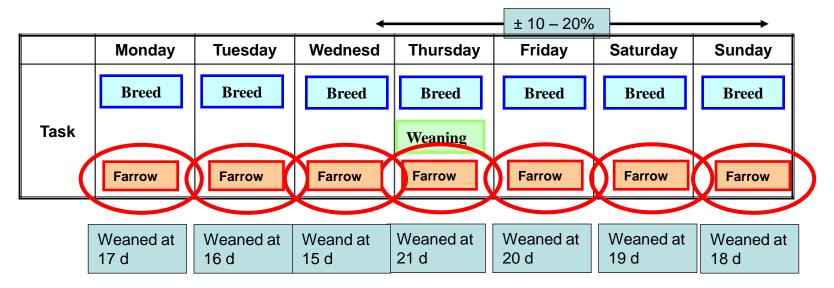
#### ¿How do we do it?

**Solution:** Sows "out of place" (breedings > Wednesday) will be  $\pm$  10% - 20% on every batch. Option 1: Increase farrowing place in a 10-20% of the farrowing objective per batch  $\rightarrow$  so we can give this sows one week more of lactation.

- Example: 16 rooms for de 20 sows (Farrowing Objective: 80 / week)
- With an extra room for 20 sows → Mínimum weaning age: 20 days (from 20 till 27 days).
- Extra benefit: When doing nurse sows + offerning one extra week to small piglets.

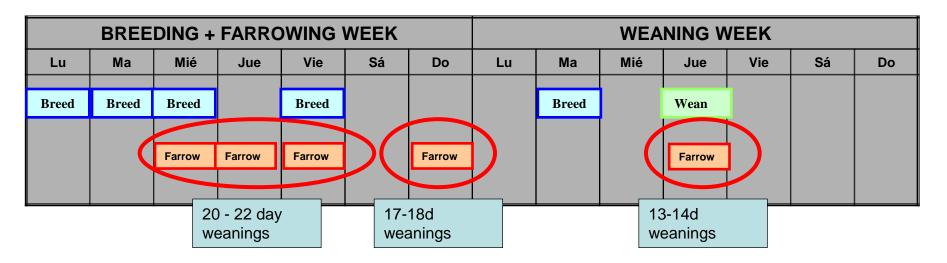
**Option 2:** If we don't have 1 extra room: Reduce farrowing objective in 5% for every batch = generating 20% extra space. Problem: It will suit to the AI – AO room management? OK for units with a high number of room (ususally big units).

**Option 3:** Doing >1 weaning / week. Problem: It suits only to big farms??



¿How do we do it?

Farms working with batch management systems with a farrowing room rotation of 4 weeks (BM every 2 / BM every 4 weeks).



#### The problem is even higher. Example:

- Breeding at Friday during breeding week → farrowing Monday—Tuesday → weaning 17-18d.
- Breeding Tuesday weaning week → Farrow on Thursday–Friday weaning week → weaning at 3-14 d.

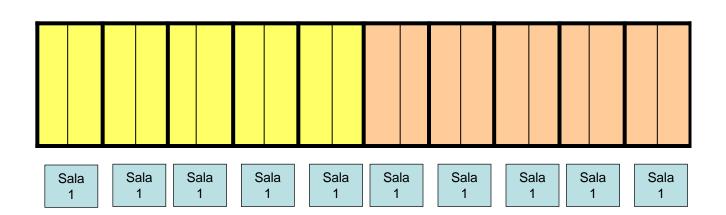
¿How do we do it?

Farms working with batch management systems with a farrowing room rotation of 4 weeks (BM every 2 / BM every 4 weeks).

#### **Example:**

- Farm with 10 farrowing rooms: 10 places / room
- Farrowing objective: 50 farrowings / 2 weeks



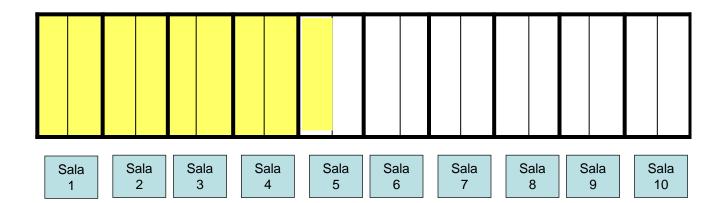


¿How do we do it?

Farms working with batch management systems with a farrowing room rotation of 4 weeks (BM every 2 / BM every 4 weeks).

#### Solution:

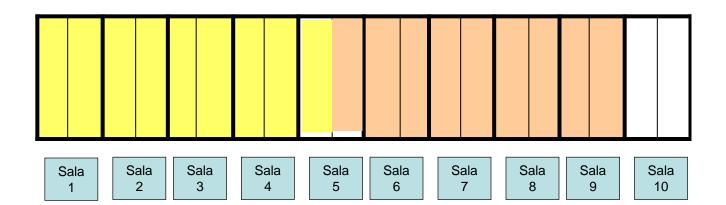
- Reduce farrowing objective in a 10% → 45 farrowings / 2 weeks
- Enter sows into farrowing rooms following a strict farrowing date order, without leaving empty crates.
  - Batch 1: Room 1, 2, 3 and 4: Main group of sows breeded during the breeding weak
  - ½ room 5: 10% remaining sows



Farms working with batch management systems with a farrowing room rotation of 4 weeks (BM every 2 / BM every 4 weeks).

#### Solution:

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  - Batch 2: Ends to fill room 5, all rooms 6, 7, 8 y 9. At ½ room 9 remain 10% "retarded" sows.

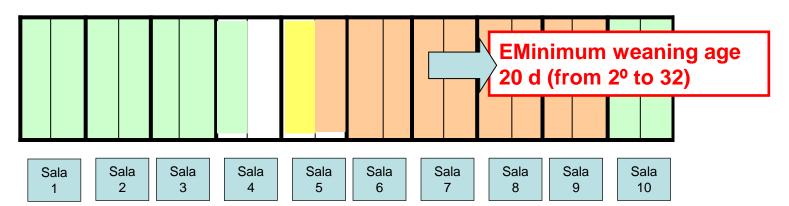


¿How do we do it?

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#### **Solution:**

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  - Batch 3: Room 10, 1, 2 and 3: Main group of sows breeded at "good time"
  - ½ room 4: 10% retarded sows.
- → Retarded sows from batch 1 (yellow) will not be weaned with his batch, they will be weaned with the next one (with 28-32 days). They also can be used for nurse sows



¿How do we do it?

Farms working with batch management systems with a farrowing room rotation of 4 weeks (BM every 2 / BM every 4 week ¿Reduce nº sows during crisis times?

#### Solution:

Reduce farrowing objective in a 10% -

- Enter sows into farrowing rooms follow empty crates.
  - Batch 1: Room 1, 2, 3 and 4: Mail
  - ½ room 5: 10% remaining sows
  - Batch 2: Ends to fill room 5, all rooms 6, 7, 8 y 9. At ½ room 9 remain 10% "retarded"

**Good option if:** 

Weaned piglet quality is increased

Sows are more prolific afterwards

attention to details, more productivity.

Less sows → More time to pay

sows.

- Batch 3: Room 10, 1, 2 and 3:
- ½ room 4: 10% retarded sows
- Batch 4: Ends to fill room 4, the retarded sows.

  needed to be able to work Al-AO

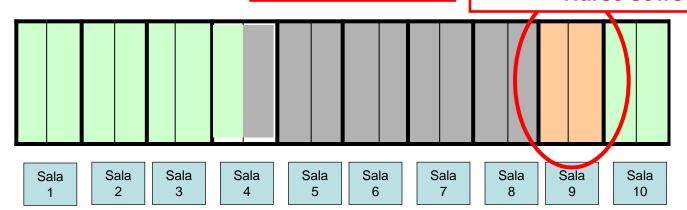
Problem: Lots of small rooms are needed to be able to work Al-AO

From 1 to ½ room to enlarge lactation. Extra time for:

ng

weak

- Retarded sows
- Small piglets
- Nurse sows



**Objective 1: Maximize prolificacy** 

Third step to get a lot of piglets born is to chack oestrus and breed properly

Problem 3: ¿How do we check oestrus and breed?

#### From a good breeding, we expect:

- 1. Maximum fertility
- 2. Maximun prolificacy: ¿More important than fertility?

(It has no sense to discuss it, cause both parameters are related)

# ¿Something more?

3. The method should be relatively fast:

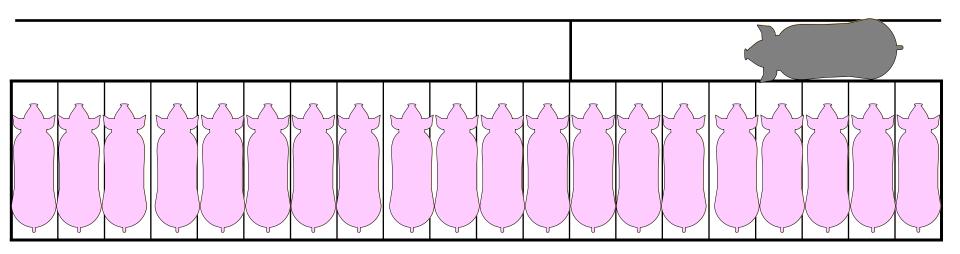
It has no sense to use a method that optimizes fertility and prolificacy if afterwards there is no time to check the piglets cause we have been breeding Monday, Tuesday and Wednesday morning and afternoon.

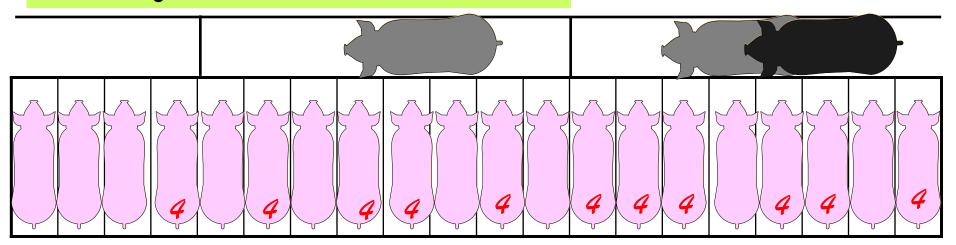
(...if this method would give a significant number of extra piglets, maybe I would agree to establish it...).

Let's see a method that combines speed with good results:

We suppose weaning on Thursday

- 1. Check oestrus + heat stimulation with the boar on Friday, Saturday and Sunday on CRATES.
  - If one sow gets on heat on Saturday, we breed her.
  - Sows that start to show oestrus signs on Sunday are bred on Monday.





# 2. Checking oestrus and breeding at the same time.

#### **MONDAY:**

**Step 1:** Close boar in front of maximum 10-12 sows.

**Step 2:** Check oestrus and mark sows with heat 100% sure.

**Step 3:** Clean vulva, introduce catheter, elastics and semen d

**Step 4:** Review heat of doubt sows

Step 5: Wait 5 minutes

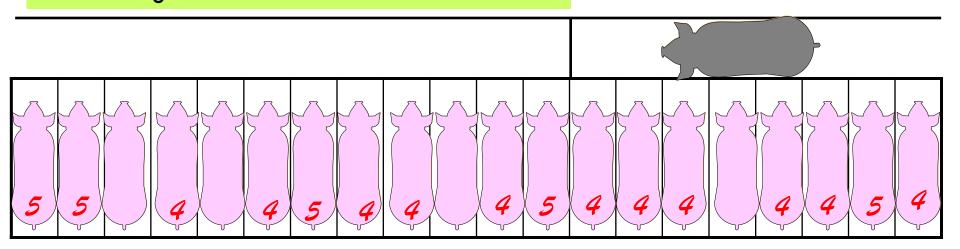
Check sow that sit down / reflux semen

Time can be profited to register the breedings

**Step 6:** Forward the boar and repeat steps 1 to 5 Ideal situation: Introduce a 2nd boar: Longer stimulation

System that offers ↑stimulation degree + speed





# 2. Checking oestrus and breeding at the same time.

#### **TUESDAY:**

**Step 1:** Check oestrus of 2nd heat day sows and check oestrus of "new" sows. Mark only the ones with 100% heat evidence.

Boar needs to be moved at short sections, stimulating only 10-12 sows: Breed sows at the optimal time.

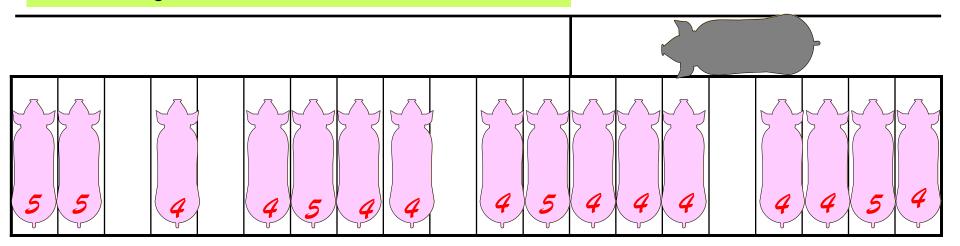
Step 2: Clean vulva, introduce catheter, elastics and semen dose to the marked sows.

It's interesting to do this step quite fast (2 persons) in order to breed at the best moment (not latter than 10-15' after boar contact

Attention: Sponge catheter and long enough.

**Step 3:** Review heat of doubt sows.

**Step 4:** Once work at crates is finished, take ALL sows that have not shown oestrus signs and move them to pens. Check oestrus with direct contact with a different male.



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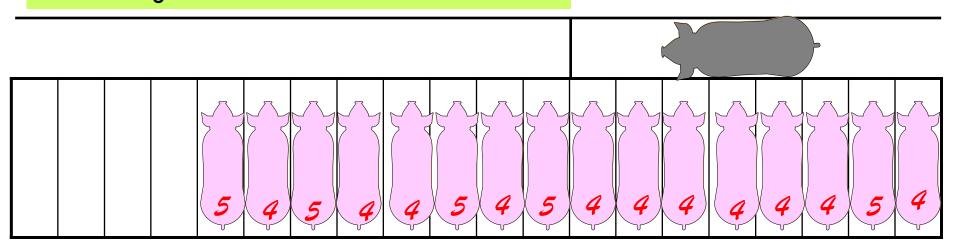
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**Step 5:** At the afternoon: Organize sows



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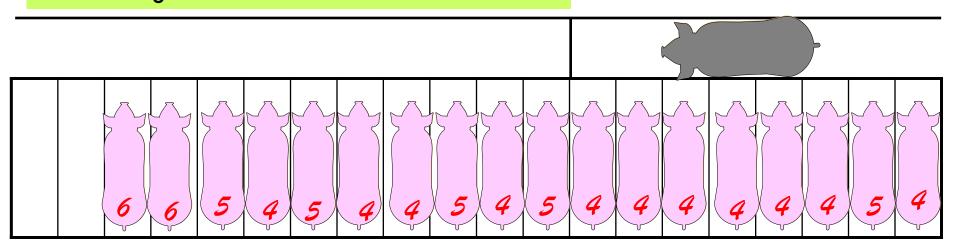
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2. Checking oestrus and breeding at the same time.

#### **WEDNESDAY:**

**Step 1:** Check oestrus of sows placed on pens. If on heat, put them at the end of the file.

**Step 2:** Before introducing the boar in front of the crates, chaeck Monday breedings. If they don't show a perfect standing reflex, don't breed them.

#### Gilts:

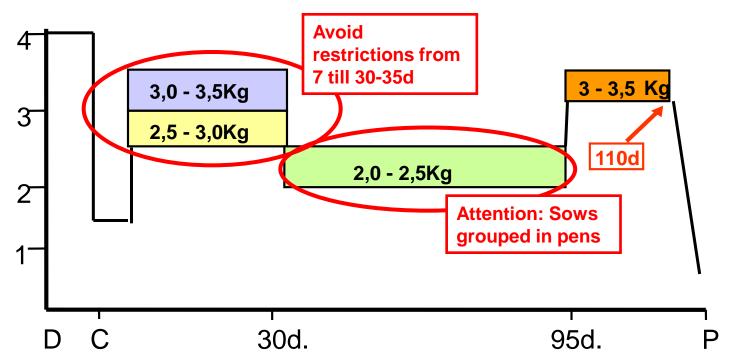
- Oestrus check and breedings morning and afternoon
- Attention: Use spiral catheter, without elastics!!!

**Objective 1: Maximize prolificacy** 

Fourth step to maximize piglets born is to minimize embryonic loses

Problem 4: ¿How do we feed our sows?

# Feeding program for breeding sows



# **Objective 1: Maximize prolificacy**

# Fourth step to maximize piglets born is to minimize embryonic loses

# Problem 5: ¿How do we place our pregnant sows in pens?





- Badly made facilities are expensive afterwards!
- Floor feeding: ↑ food lost ↑ competence
- ¿How can we adjust the feeders? ¿Stair + accident?



#### 1st rule: Ensure food supply

- That's not a badly made job, easy and cheap transformation from crates to pens
- Good regulation capability (but not individuall)
- Less competence
- ¿A slow fall system could be established?

## **Objective 1: Maximize prolificacy**

# Fourth step to maximize piglets born is to minimize embryonic loses

## Problem 5: ¿How do we place our pregnant sows in pens?





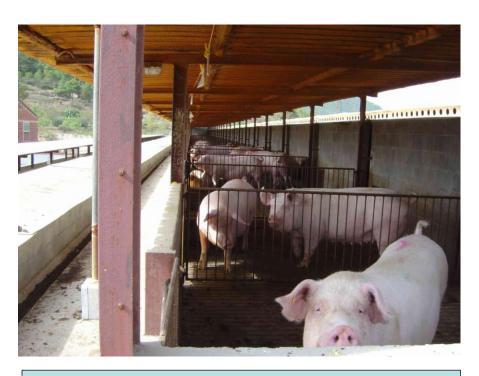
- Old grower: Small drinkers
- Pregnant sows during summer: need ↑ water intake
- The mouth is too big for the drinker → Embrionary loses, abortions



## **Objective 1: Maximize prolificacy**

# Fourth step to maximize piglets born is to minimize embryonic loses

## Problem 5: ¿How do we place our pregnant sows in pens?



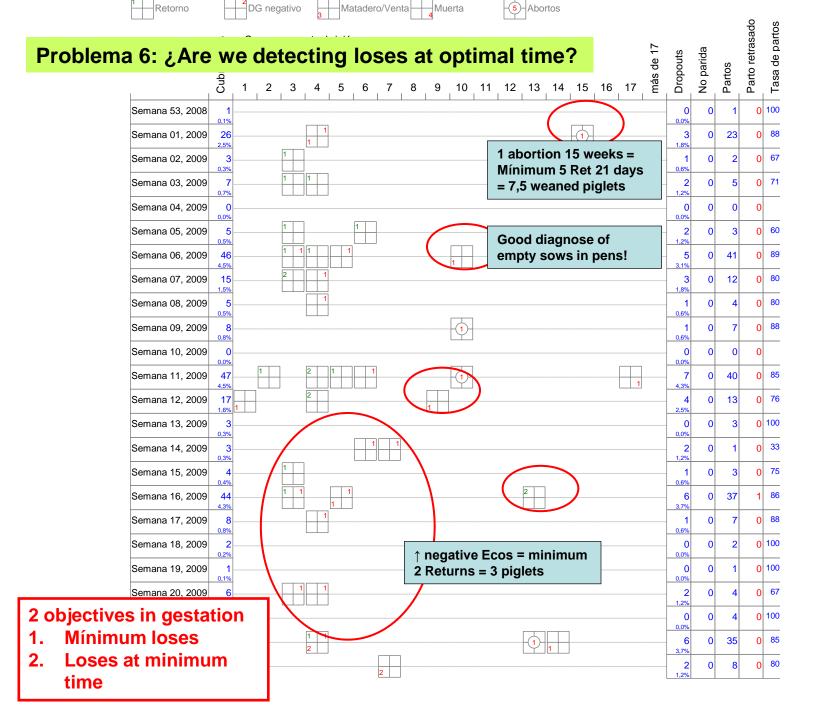
3rd rule: Try to introduce sows as latter as possible into pens.

Minimum 35 days, better 42 ¿The law allows it?



4rd rule: As more space / sow, better In this case is recommended to follow 100% the law. Even if more space can be given, better.

Reducing sow number on farm  $\rightarrow$  Allows to move sows latter and introduce less sows / pen.



#### Problem 7: ¿Do we know the real potential of our sows?

At this farm, most of the key points explained have been puted into practice. Let's see the ↑ prolificacy during the following 3 years.

Review the litter scatter and the % mummified piglets is a key point to detect problems..

N. totales

Media

11,4

11,3

10,9

10,8

10,6

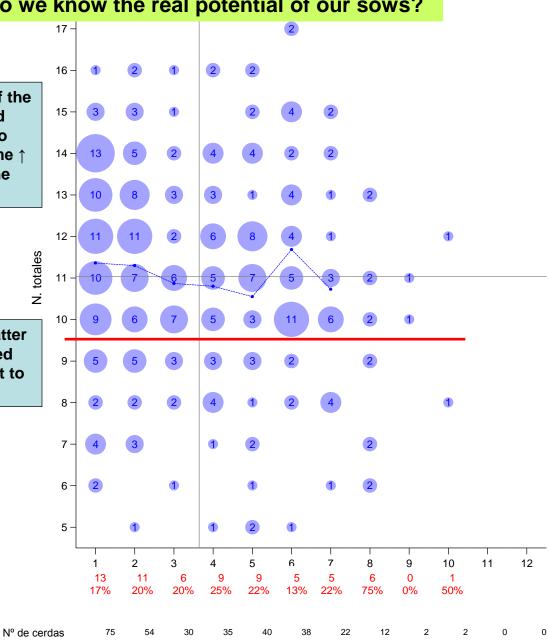
11,7

10,7

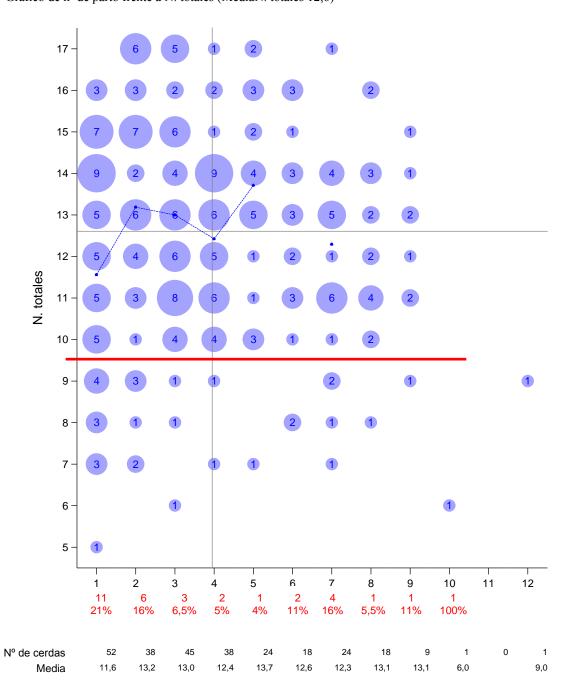
9,3

10,5

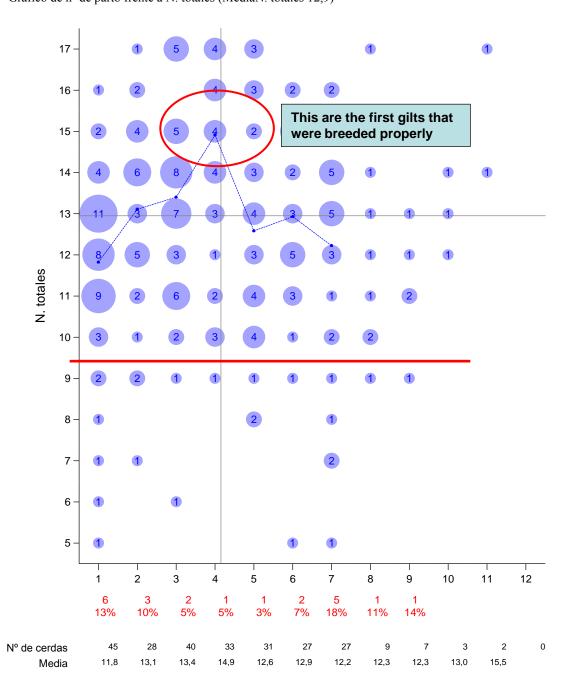
10,0



268 cerdas Parida entre 01-ene-09 y 01-jul-09 (Media de partos 3,9) Gráfico de nº de parto frente a N. totales (MediaN. totales 12,6)



252 cerdas Parida entre 01-ene-10 y 01-jul-10 (Media de partos 4,2) Gráfico de nº de parto frente a N. totales (MediaN. totales 12,9)



## Objective: Maximize no weaned piglets

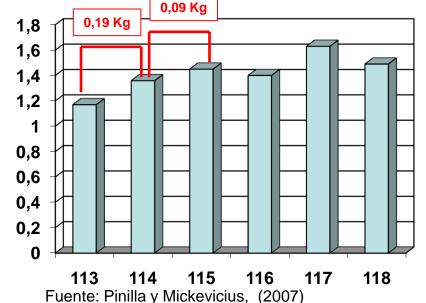
**Objective 2: Minimize mortality** 

"Second step to wean a lot is that only a few are dying" (...very clever too...)

Problem 8: ¿Farrowing induction?

"First step to maximize number of piglets born alive is to reduce stillbirths".

Relationship between gestation length and piglet weight



¿What do we prefer? Reduce stillbirths and have a more fragile piglet... ...less born alive, but stronger ones

"First step to maximize number of piglets born alive is to reduce stillbirths".

#### Problem 8: ¿Farrowing induction?



- Good assistance
- If we have ↑ % stillbirths (>8%?): + common with hiperprolífic sows?
- Good facilities and management during first day of live (so weight is not so important)
- Labor organization, reduce farrowings during weekend

Good farms. Stillbirt reduction compensates the fact that the born piglet is weaker.



- Bad assistance: Lack of time??
- ↓ % stillbirths
- Bad farrowing facilities and / or poorer management (in this case, pay attention to weekend!)
- → In this case we give more importance to the "quality" of the piglet rather than the quantity.
- Capability to organize work turns, even during weekend (big farms)

ANTICIPATE INDUCTION

More than yes or no, the question would be...

RETARD INDUCTION

"Second step to wean a lot is minimize piglet death during lactation".

## Problem 9: The critical point. Management during first 3 days after farrowing

### **Critical points:**

- Sow feeding and Body Condition
- Piglet thermal confort
- Calostrum intake / extra intake to the smaller ones
- Equalization of litters after birth
- Movement of piglets between litters till 3-4 days of live



## Extra calostrum intake to small piglets ¿How many farms are doing it? ¿Too much time?

- Milk extraction: Using retarded oxitocine,  $5'-10' \rightarrow 0.5I$
- 1 piglet = 20cc → we have for 25 (2 litters of small piglets)
- Administration: Using a probe, 5' → 10 piglets

TOTAL: 20-25' to give calostrum to 25 small ones

If we achieve to save 1,5 = 1 return at 21 d less ¿How much time do we need to detect and breed a sow that is returning into heat?

"Second step to wean a lot is minimize piglet death during lactation".

Problem 9: The critical point. Management during first 3 days after farrowing

#### **PROBLEMS:**

- Most farrowings on Wednesday / Thursday and Friday  $\rightarrow$  3 first days of live occur during the weekend
- Weaning day: Wednesday / Thursday  $\rightarrow$  It affects plenty to the farrowings and born piglet checks.

#### **SOLUCIONS:**

- Batch Management
- → Not all weekends will be occupied by farrowings
- → Weaning never coincides with farrowings: We can focus on farrowings + weekend low oestrus check and breeding lavor.
- ¿Weaning on Monday?

  For people who prefer to pay more attention to harver rather than sowing!!

"Second step to wean a lot is minimize piglet death during lactation".

## Problem 9: The critical point. Management during first 3 days after farrowing

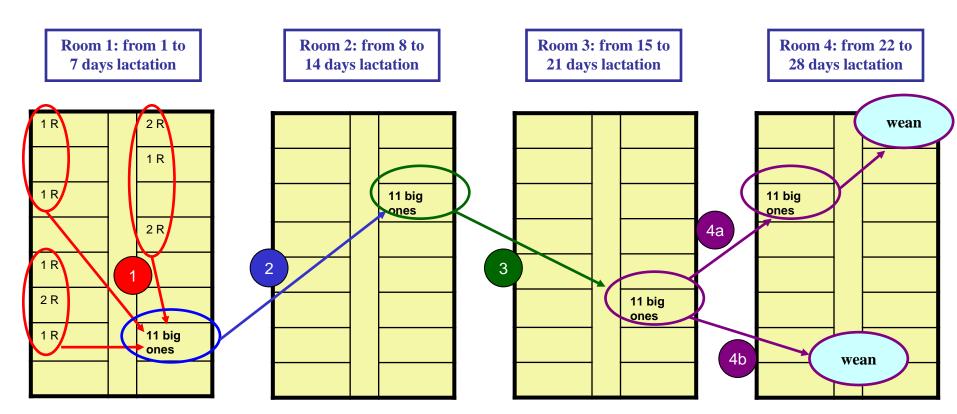


PESIMISTIC POINT OF VIEW: 16 bad piglets. They will die equally. OPTIMISTIC POINT OF VIEW
Chance to reduce the efect of 10 returns at 21 days
(20% repeticiones in a 1000 sow unit)

"Second step to wean a lot is minimize piglet death during lactation".

## Problem 10: The more than critical point when a lot of piglets are born: NURSE SOWS

**OPTION 1: Piglets go "forward"** 

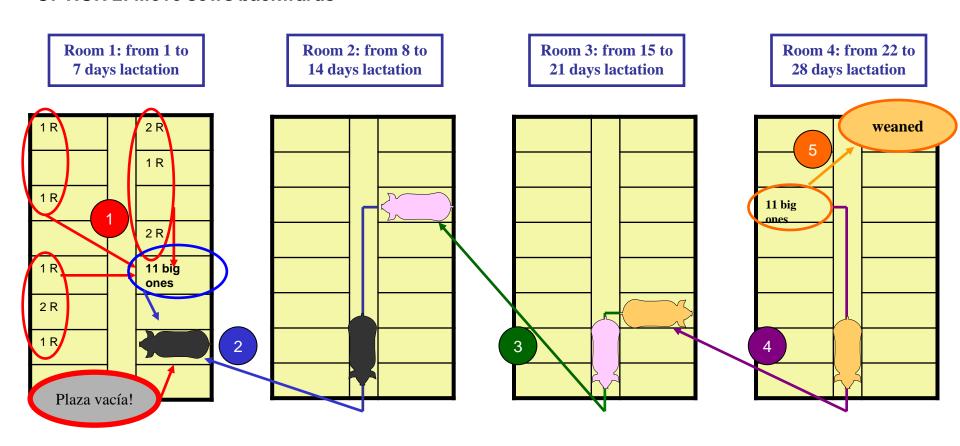


**PROBLEM:** Piglets with less days at weaning: less tah 21 days if weaning at 3 weeks. When weaning at 28 days  $\rightarrow$  + flexibility

"Second step to wean a lot is minimize piglet death during lactation".

## Problem 10: The more than critical point when a lot of piglets are born: NURSE SOWS

#### **OPTION 2: Move sows backwards**



"Second step to wean a lot is minimize piglet death during lactation".

## Problem 10: The more than critical point when a lot of piglets are born: NURSE SOWS

#### **OPTION 3: Future? Milk machines**

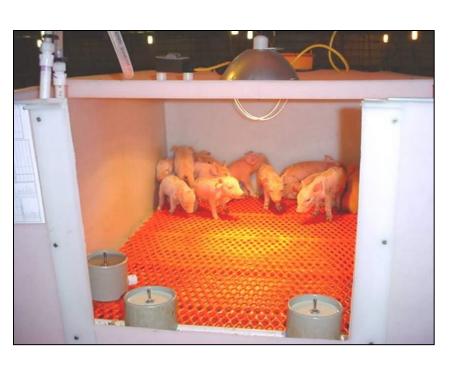




"Second step to wean a lot is minimize piglet death during lactation".

Problem 10: The more than critical point when a lot of piglets are born: NURSE SOWS

**OPTION 3: Future? Milk machines** 





"Second step to wean a lot is minimize piglet death during lactation".

Problem 10: The more than critical point when a lot of piglets are born: NURSE SOWS

**OPTION 3: Future? Milk machines** 





#### **CONCLUSION**

We need to improve, at all farm levels, but mainly increasing prolificacy and saving more piglets at the farrowing unit.

¿That means more time is needed?

Try to make your time more profitable, invest it where it gives more return.

- Fast systems for checking heats and breeding sows, minimizing sow movements
- ¿Don't cut teethes?
- ¿Reduce sow number?
- Better labor organization: BATCH MANAGEMENT

**Example: Sow unit with 120 farrowing crates** 

Rotation (BM 2w / 4w): weaning 21d 
$$\rightarrow$$
 120 farrow/4w  $\rightarrow$  1560 farrow/5w  $\rightarrow$  120% v Rotation (BM 5w / 3-2w): weaning 28d  $\rightarrow$  120 farrow/5w  $\rightarrow$  124 v/vear  $\downarrow$  1/6 = Rotation (BM 3w): weaning 28d  $\rightarrow$  120 farrow/6w  $\rightarrow$  1040 farrov 16,6%

# THE ONE THAT DOESN'T LEARN TO FLY HIGH, WILL NOT REACH THE GOAL

